



Interference Lithography of graphene oxide with a table-top X-ray laser source

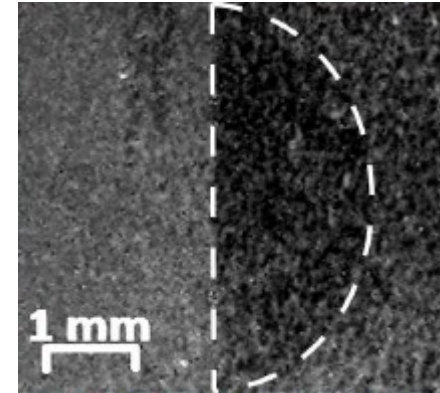
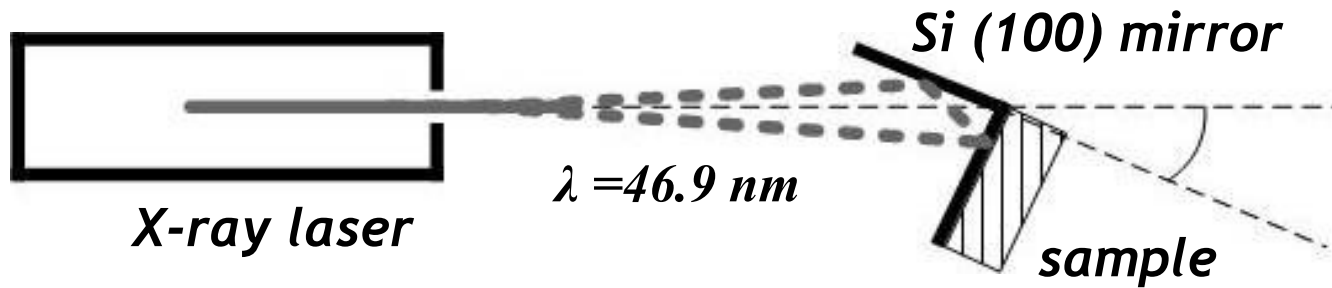
L. Ottaviano, S. Prezioso, M. Donarelli, F. Bisti, F. Perrozzi, P. De Marco, S. Santucci

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MDM-CRN Agrate Brianza (MI) Italy

The XIL set up (Lloyd's configuration)



Beam Divergence : $\leq 5 \text{ mrad}$

Pulse Duration : 1.7 ns

Energy delivered per pulse: 150 μJ

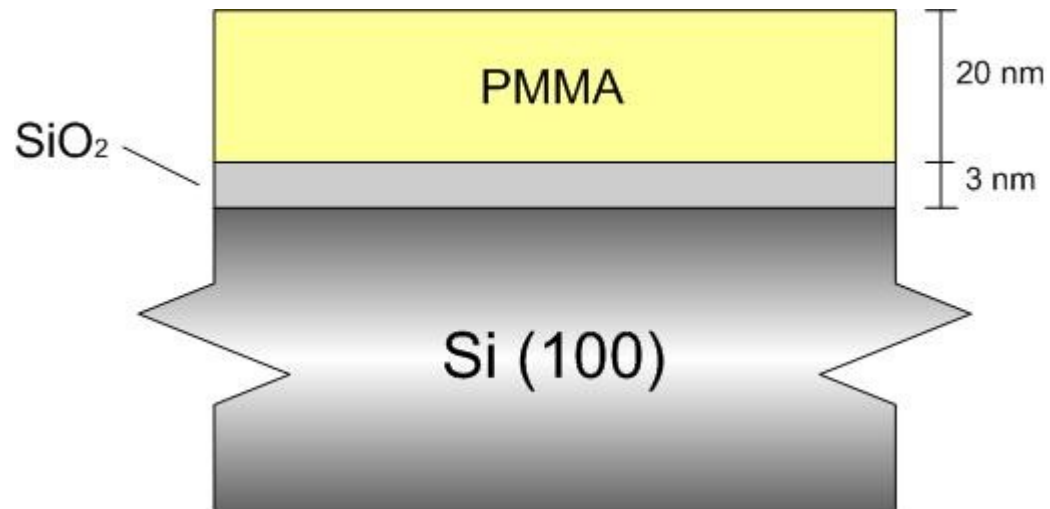
Pulse rate: 0.1 Hz

$$\Delta x = \frac{\lambda}{(2\sin\theta)}$$



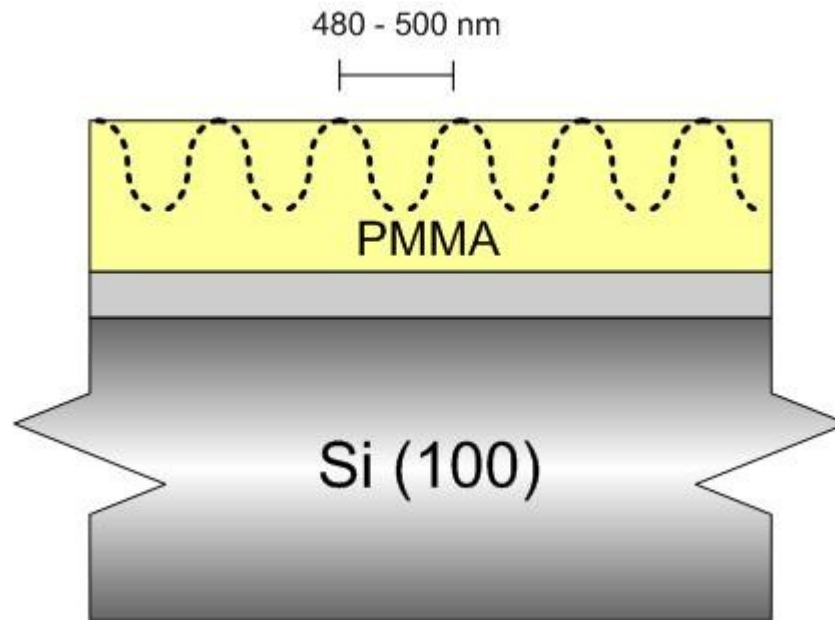
Fabrication of the samples

By XIL : the “old” story

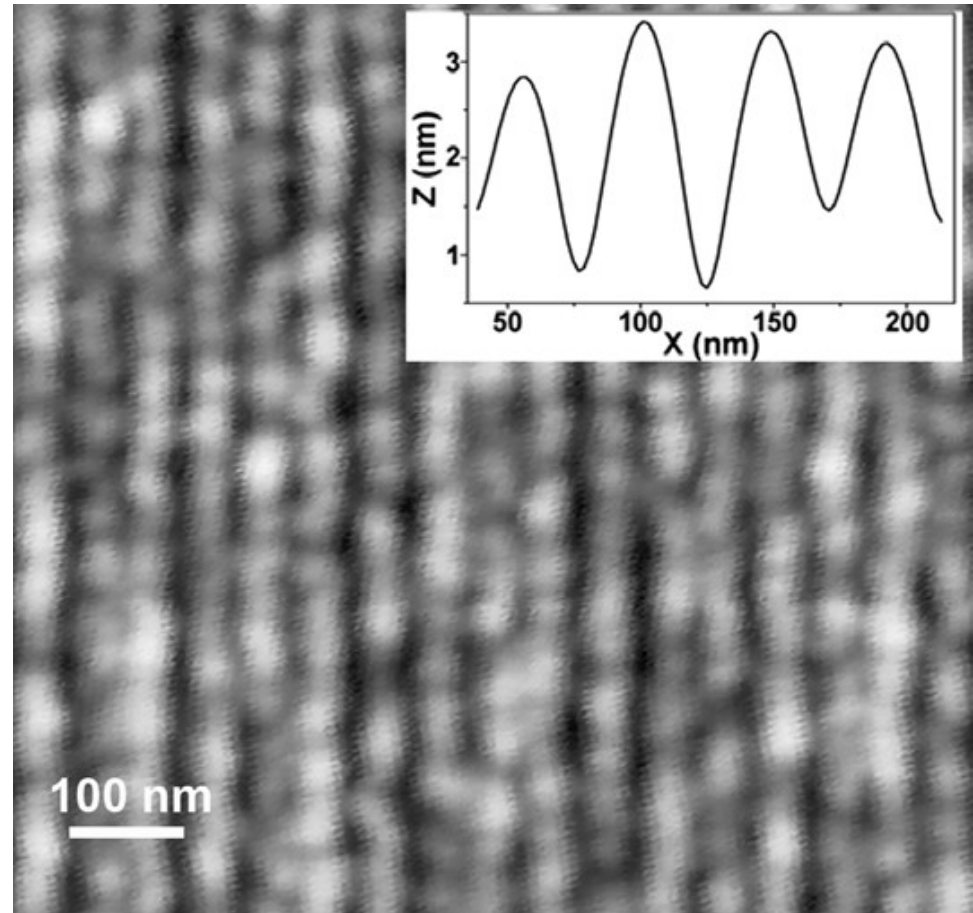
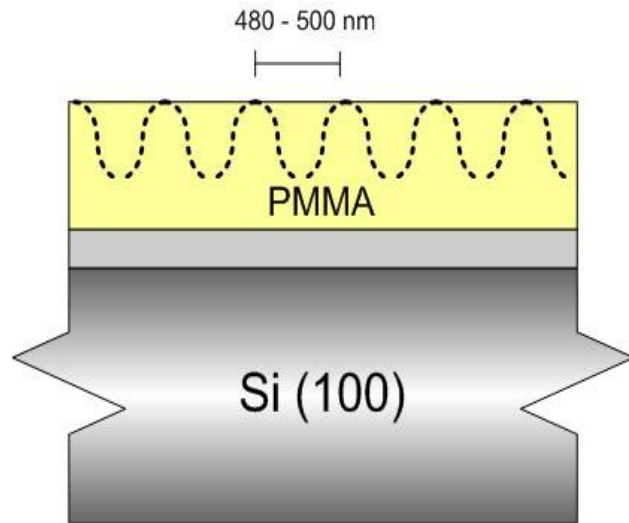




Fabrication of the samples (XIL exposure): the “old” story



Technique: X-ray Interference Lithography

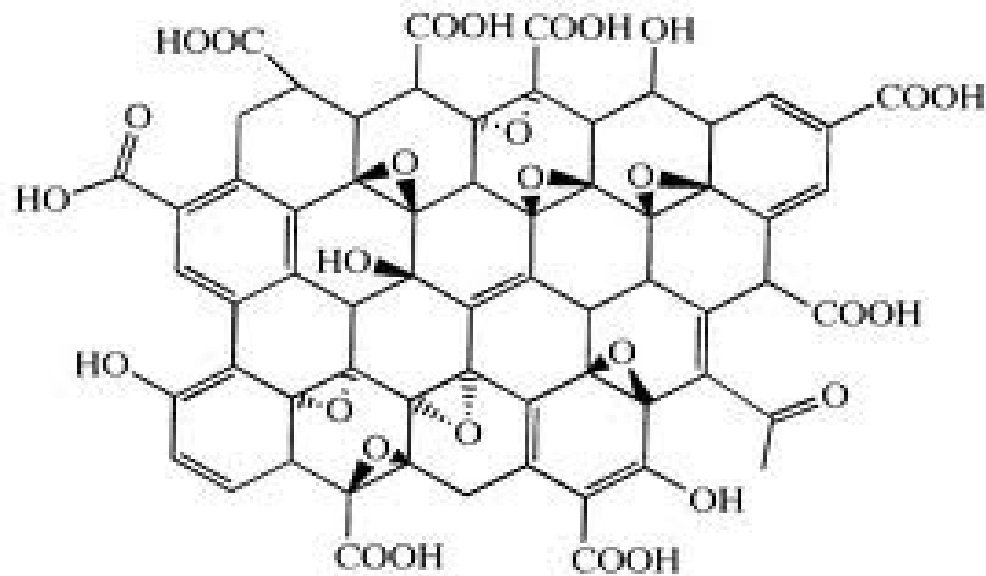


P. Zuppella, L. Ottaviano et al., Nanotechnology
20, 115303 (2009)



The “new” story.

Idea: lithography on Graphene Oxide

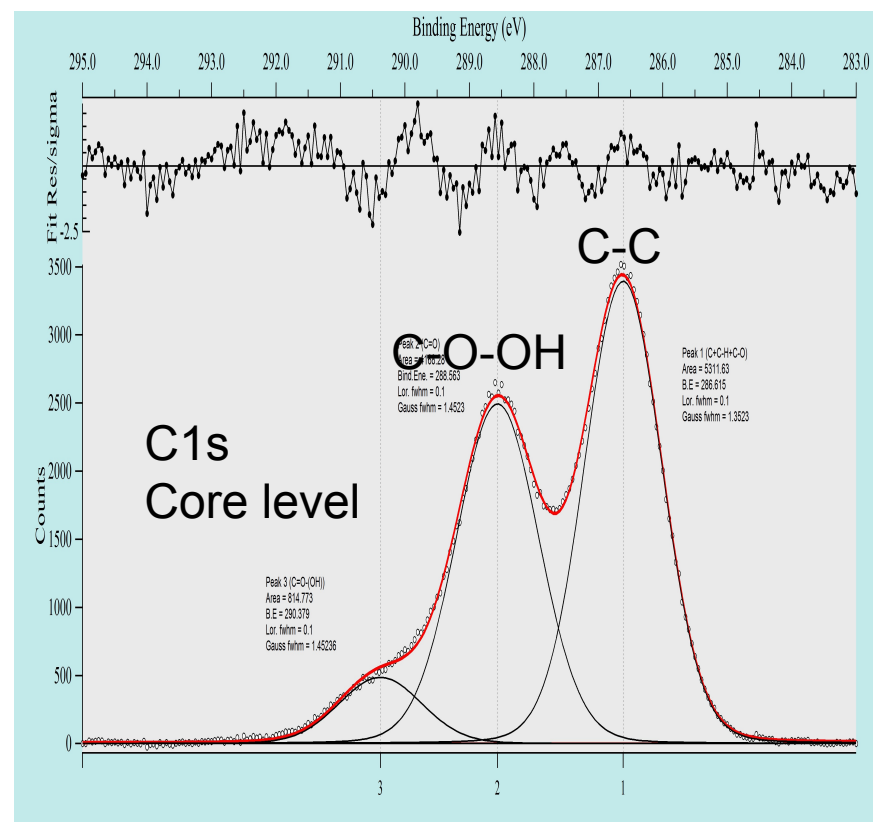
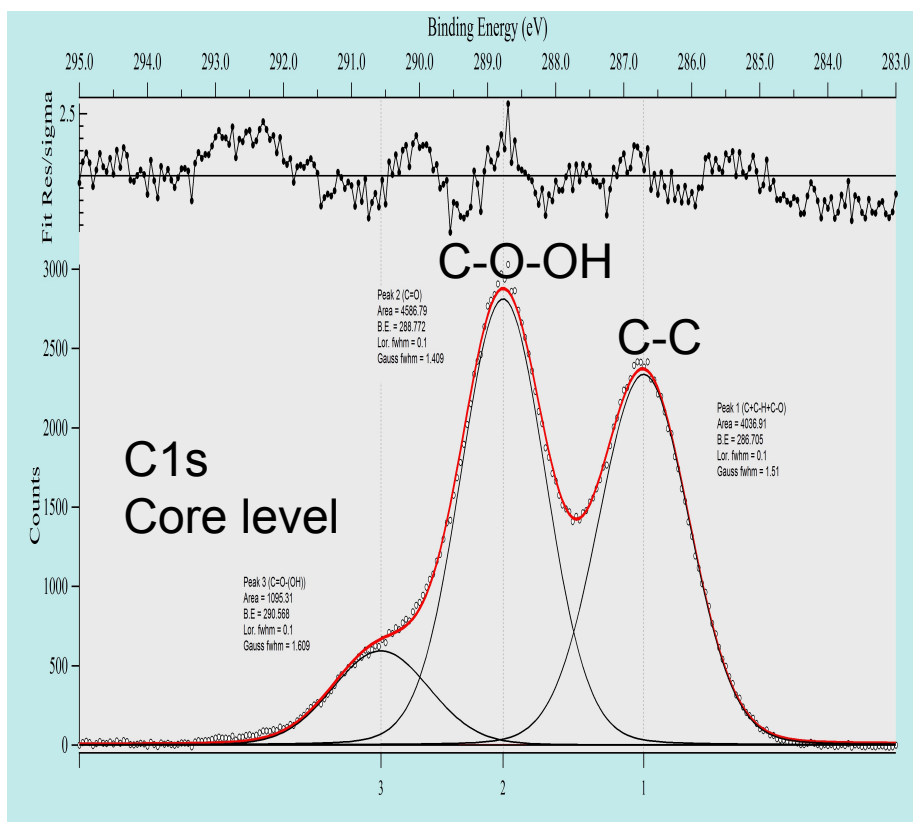




The “new” story.
Idea: lithography on Graphene Oxide
XPS Analysis GO/SiO₂/Si(100)

Before exposure to the X-ray Beam

After exposure to the X-ray Beam (200 shots)



The “new” story: lithography on Graphene Oxide (GO)



10 μm



EHT = 1.00 kV

Signal A = InLens

Mag = 1.00 K X

WD = 4.3 mm

Date :19 Oct 2010

Photo No. = 4710

Department of Physics

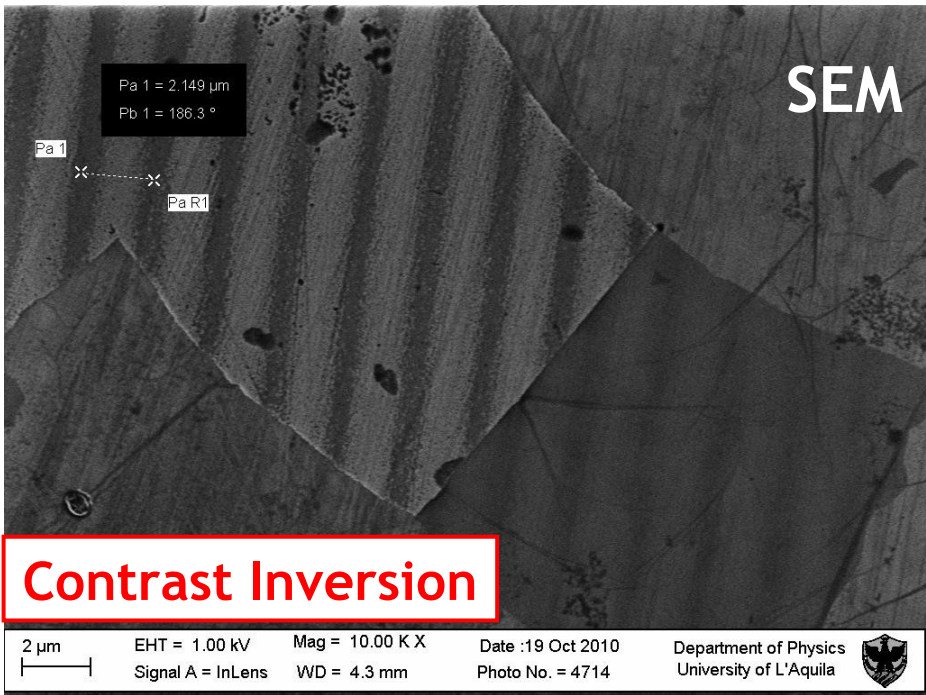
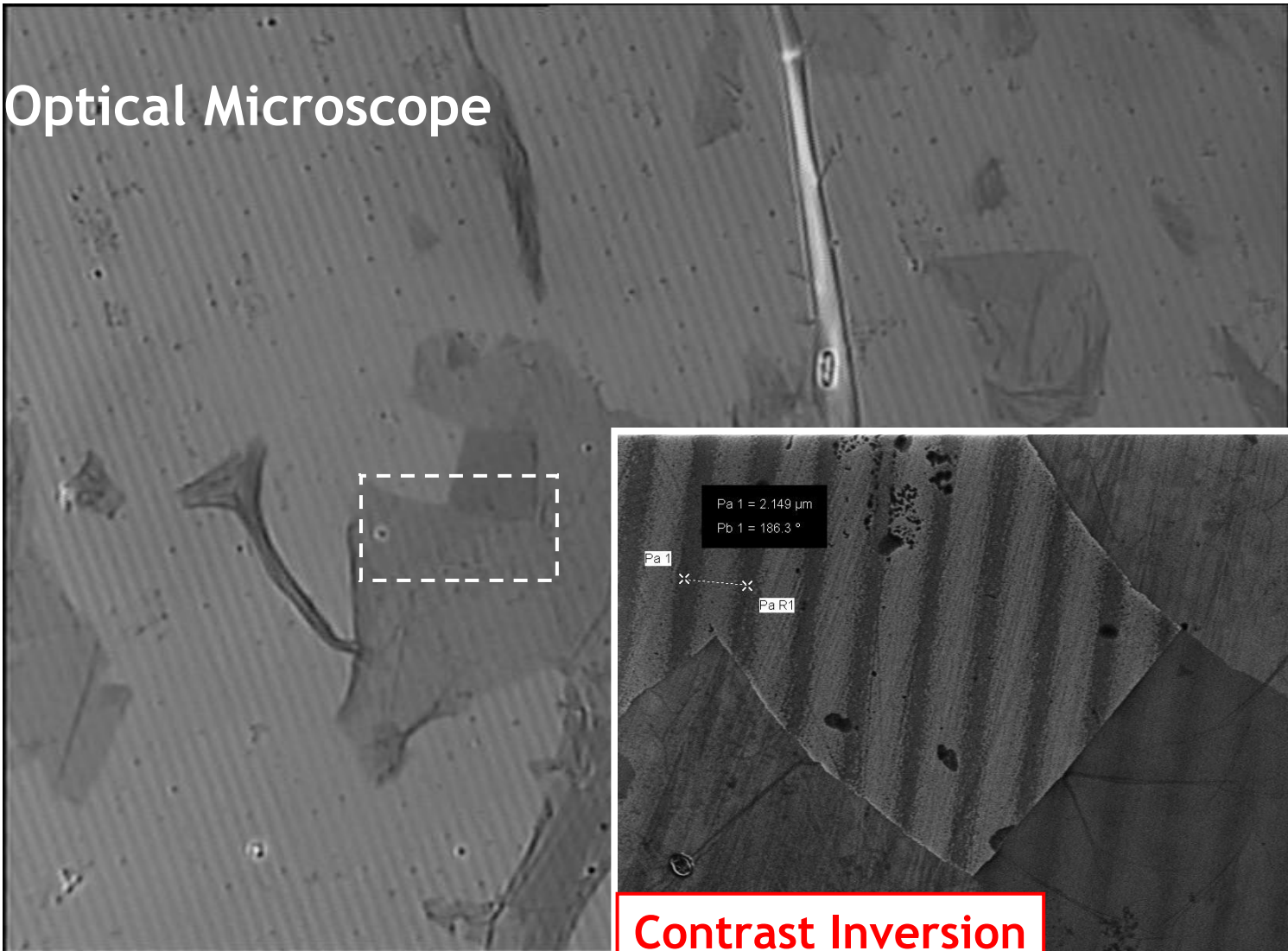
University of L'Aquila





XIL lithography on GO/Al₂O₃ (72 nm)/Si(100)

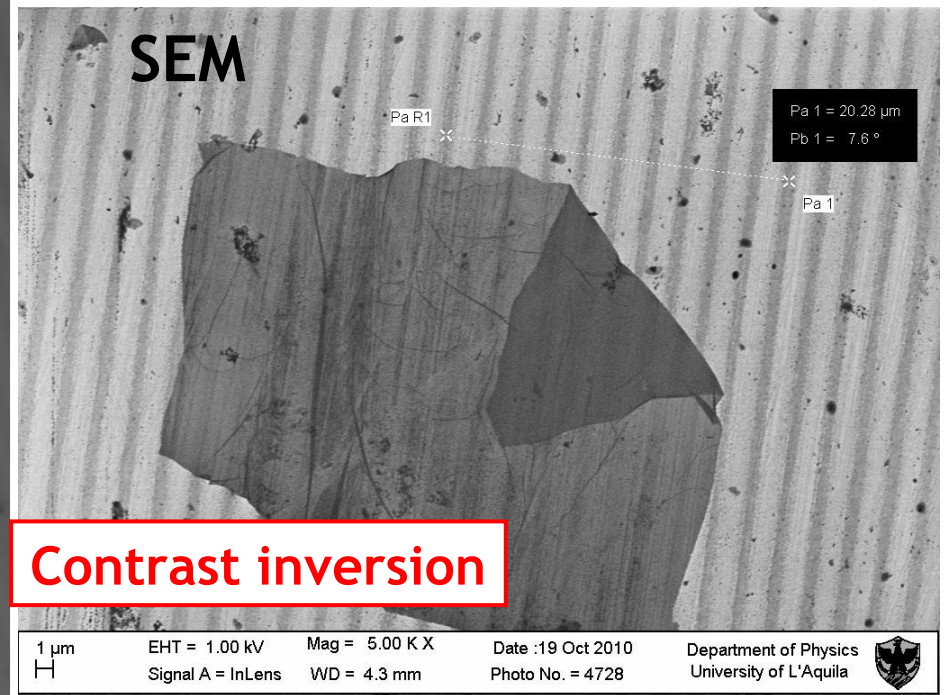
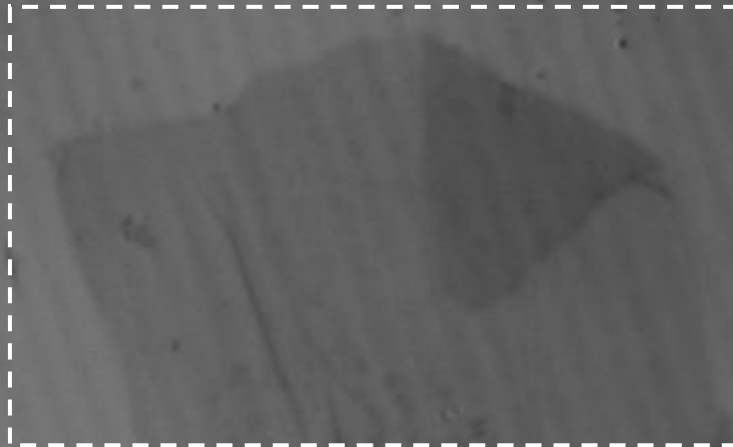
Optical Microscope





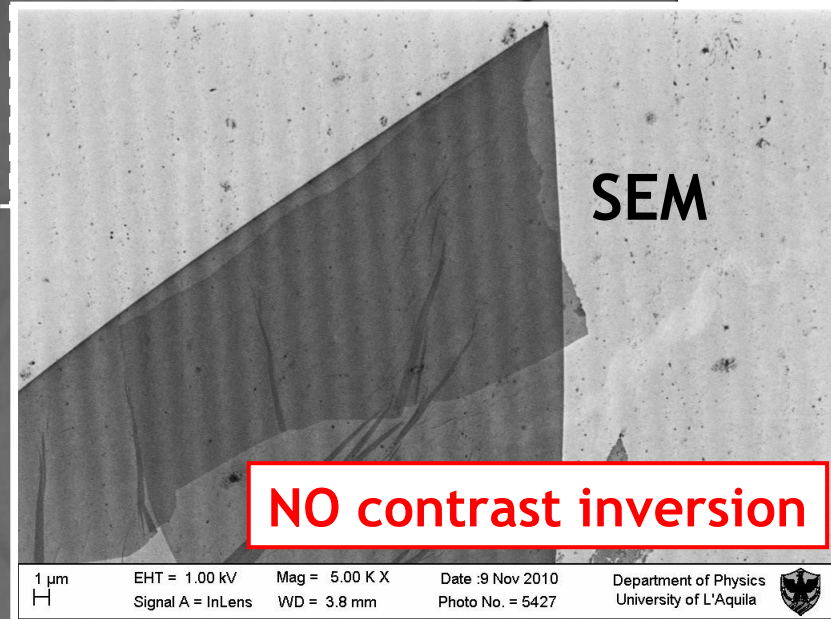
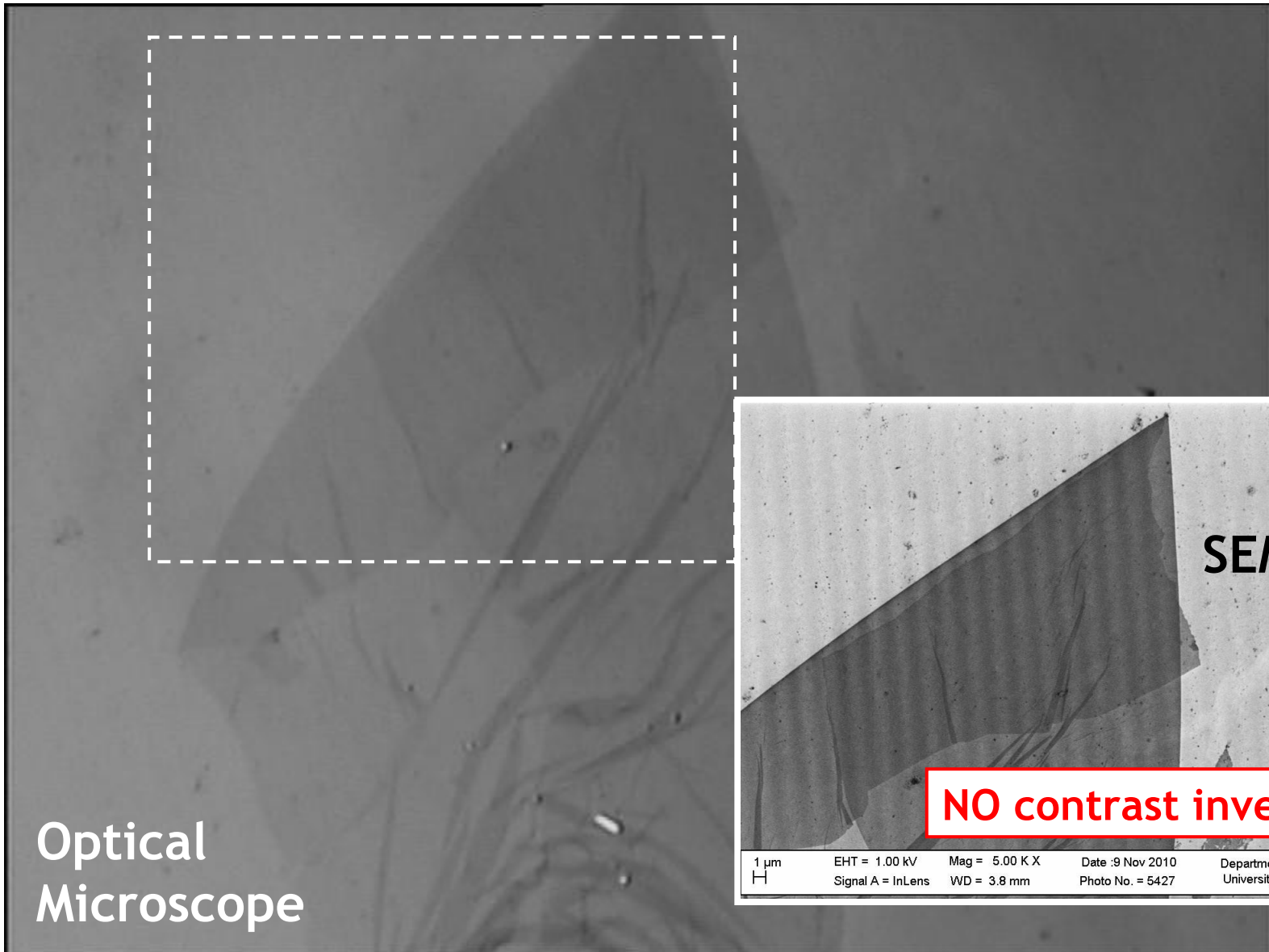
XIL lithography on $\text{GO}/\text{Al}_2\text{O}_3$ (72 nm)/Si(100)

Optical
Microscope





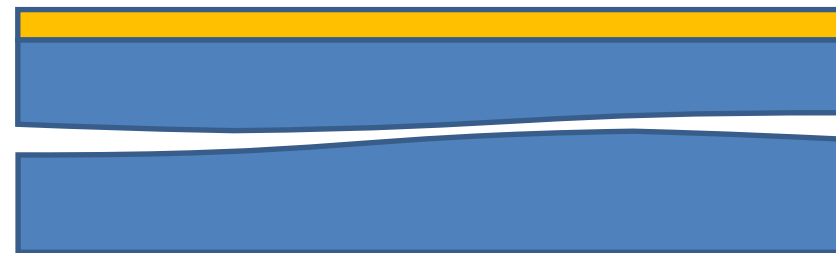
XIL lithography on Al_2O_3 (72 nm)/Si(100) and subsequent deposition of GO





Resistless XIL on SiO_2 & Al_2O_3

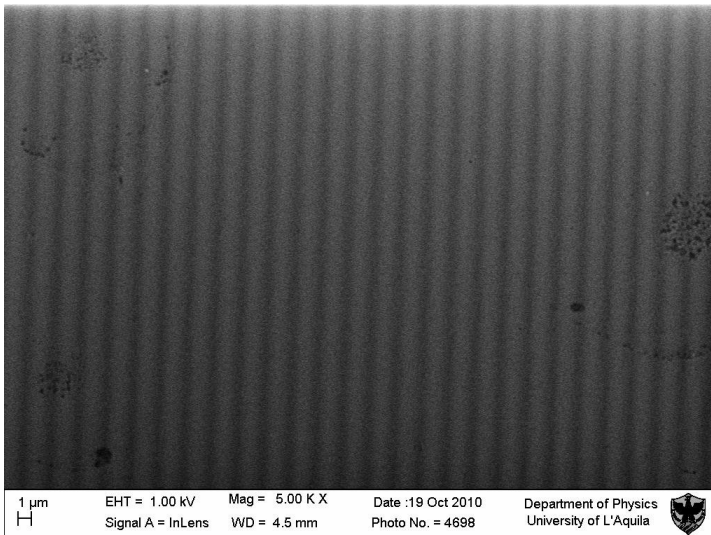
The Samples



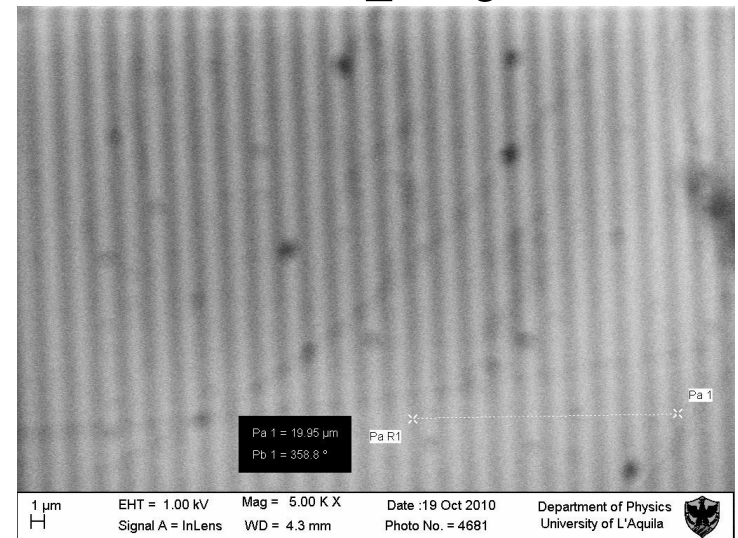
Thin Film
100 nm (SiO_2) or 72 nm (Al_2O_3)

Substrate Si(100)

SiO_2



Al_2O_3





Resistless XIL on SiO_2

Half pitch 250 nm

SiO_2

Pa 1 = 5.047 μm

Pb 1 = 353.1 $^\circ$

Pa 1

Pa R1



EHT = 1.00 kV

Signal A = InLens

Mag = 10.00 K X

WD = 4.1 mm

Date :22 Oct 2010

Photo No. = 4841

Department of Physics
University of L'Aquila

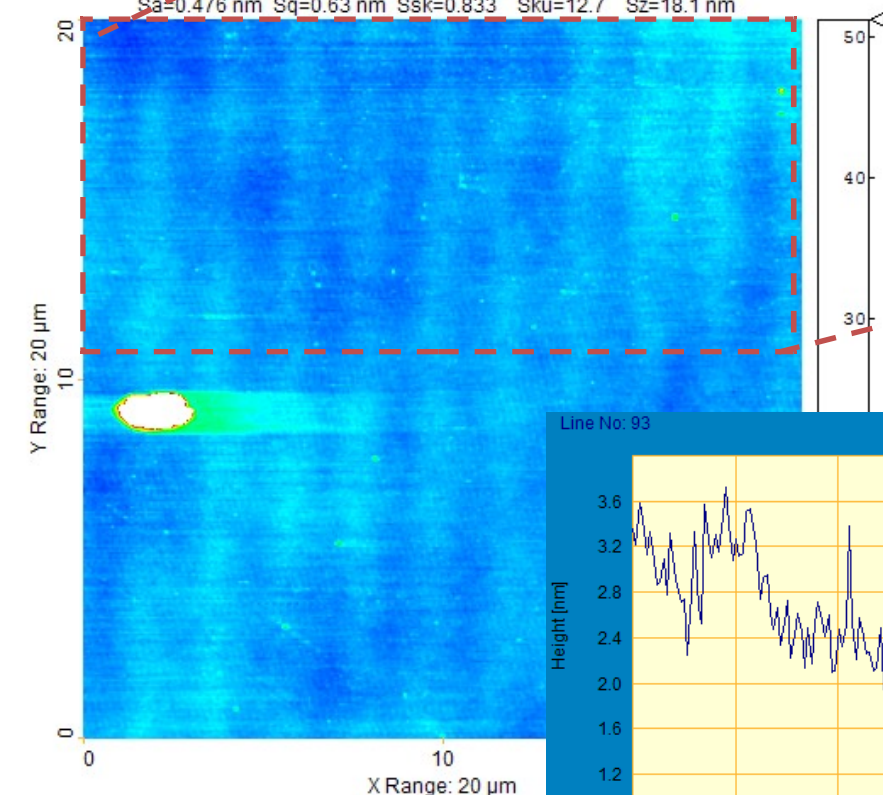




AFM on SiO₂

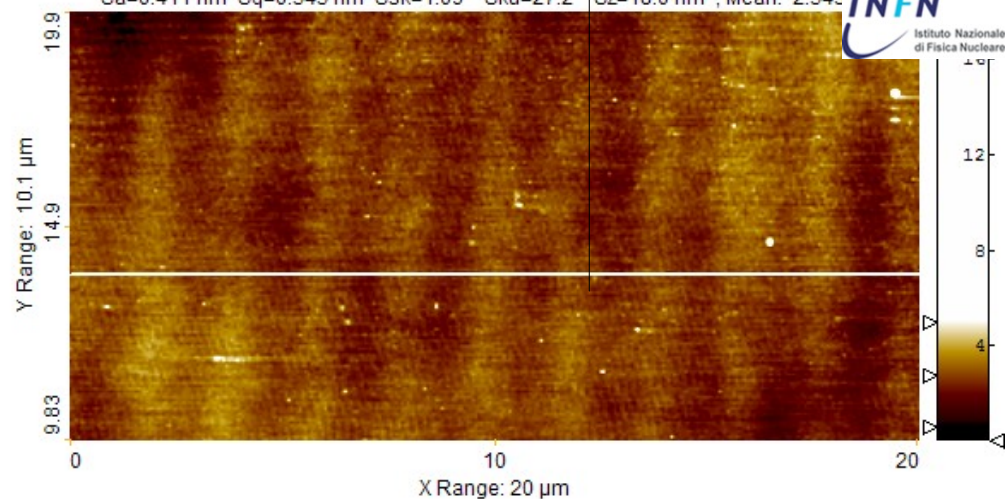
\\Olm\grazia\DAT\MARCO\INTERF_1.TFR

Sa=0.476 nm Sq=0.63 nm Ssk=0.833 Sku=12.7 Sz=18.1 nm

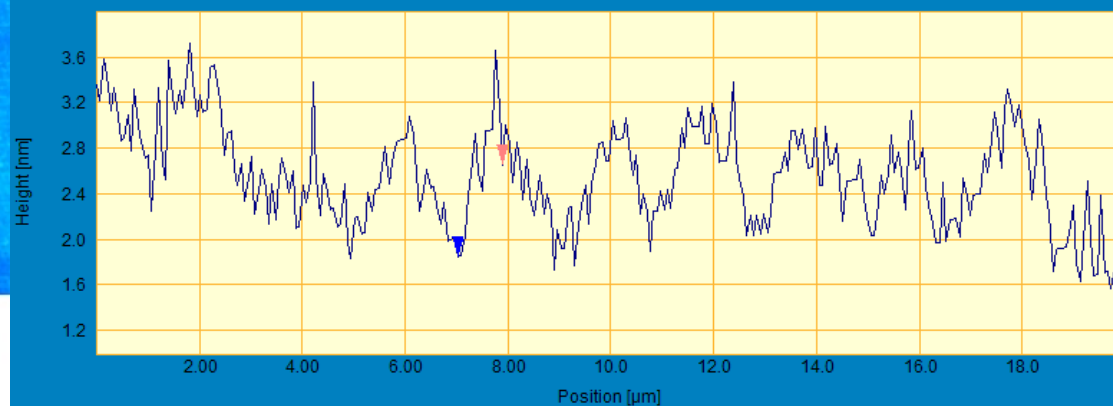


\\Olm\grazia\DAT\MARCO\INTERF_1.TFR.zoom_300x152

Sa=0.411 nm Sq=0.545 nm Ssk=1.09 Sku=27.2 Sz=18.0 nm ; Mean: 2.545



Line No: 93



	X[μm]	Y[nm]
M1	7.0234	1.847
M2	7.8930	2.650
M2-M1	0.86957	0.8032
dy/dx	0.000924	~ 0.05292
Mean 1-2:	2.6426 nm	
Physical Image Coord:	7.023, 16.05, 1.847	



Conclusions

- Efficient Classical lithography by XIL
- Lithography on GO
- Resistless lithography on Silicon Oxide and Alumina (250 nm half pitch)



Conclusions

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- **Lithography on GO**
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Conclusions

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- Resistless lithography on Silicon Oxide and Alumina (250 nm half pitch)



INVITATION TO



<http://graphita.bo.imm.cnr.it>

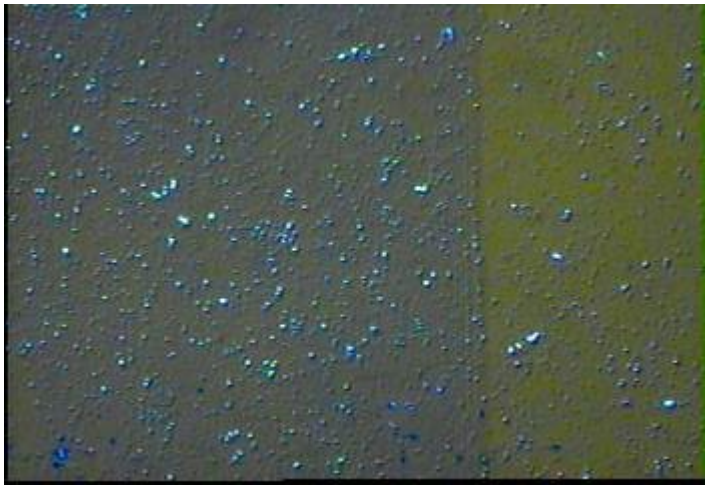
A European Workshop on Graphene
L'Aquila May 15-18 2011



Resistless XIL on Al_2O_3

10 s etching: 20% HCl, 80% H_2O

Optical microscope 20 X



Optical microscope 100 X

